

- If a print fails, **do not simply reprint** without investigating the issue.
- Please check the condition of the printer, your parts, and your G-code to determine the cause of the problem.
- Bad or no extrusion :
 - Is filament properly loaded ?
 - Try to pull it out of the extruder. If it comes, that means that it was not loaded.
 - Did you load enough filament for you print ?
 - The printer should detect if it's out of filament and pause until someone loads a new spool. But shit happens...
 - Is filament tangled, blocked, broken ?
 - If the problem is too tricky to solve, put the printer in maintenance

- Bad adhesion on the printbed :
 - Did you check your first layer ????????
 - Is the first layer of your part oriented correctly on the Slicer ?
 - Orient your part using “place on face” tool
 - Is the first layer large enough for good adhesion ?
 - Change your design or part orientation.
 - Or sink your part into the bed (negative vertical translation)
 - Is the first layer too large and part detaches in the corners or warps?
 - Change your design (round the corners) and/or your process (laser cutting ?)
 - Add a brim
 - Be sure to slice with SPOT PETG_2006 material setting
 - Use a clean smooth printbed

- Spaghettis everywhere :
 - Did you slice with SPOT PETG_2006 material setting ?
 - Did you generate enough supports ?
 - Did you check your first layer ???????
- Also, if you see any print that is failing (printing spaghettis or making weird noise for example), please pause the print and communicate with a note.
- If you're not sure, please ask for help !
- Putting a printer in maintenance:
 - Cooldown the nozzle and wait until Temp. is under 50°C
 - Turn off
 - Put a maintenance card with explanation on a post-it